

Rural Energy

# INTRODUCTION TO BIOMASS

# We will cover the following...

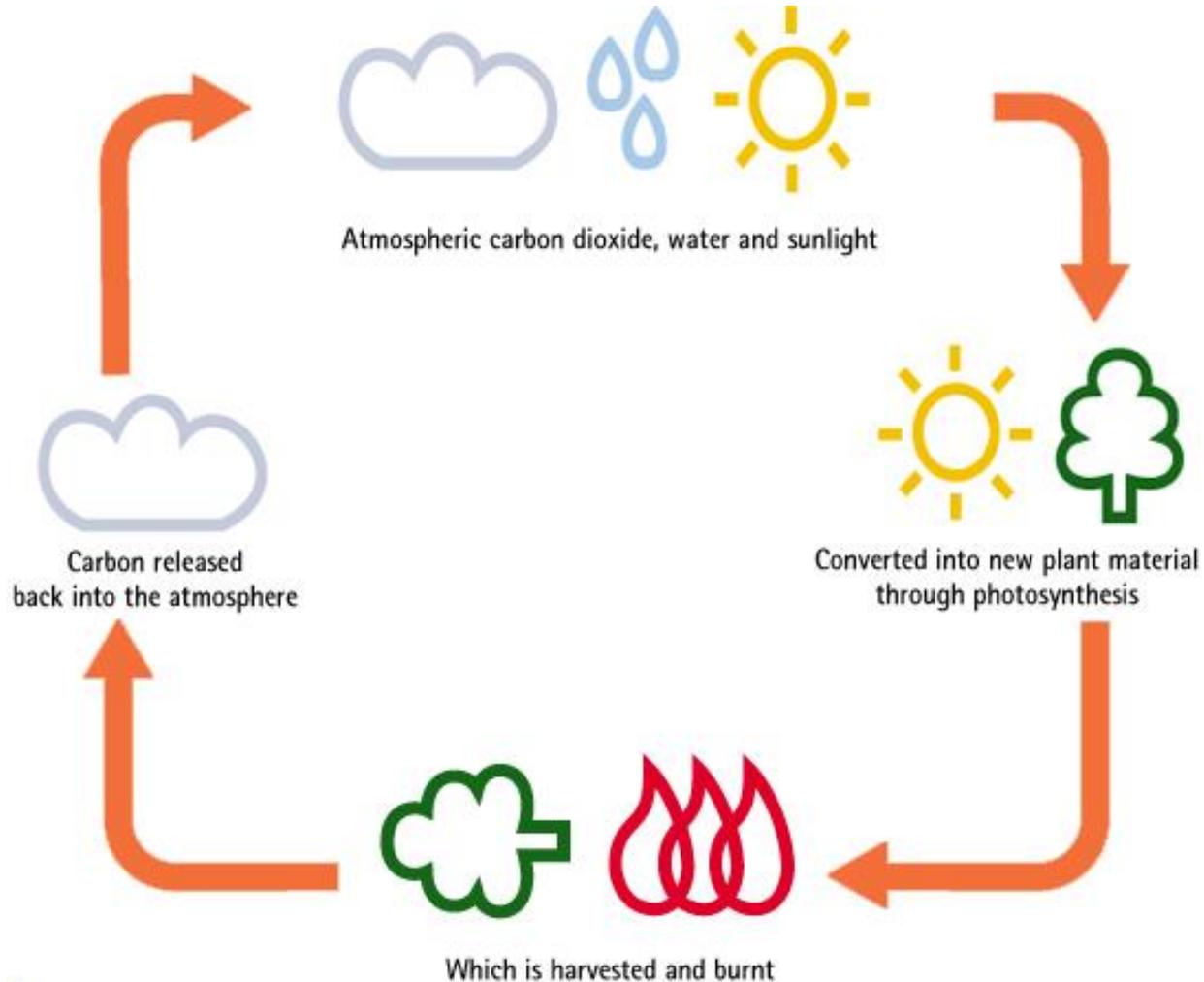
- Why choose biomass?
- A basic understanding of biomass fuel types, biomass boilers, fuel stores and biomass heating circuits
- Boilers and their associated fuel feeds/stores up to 1MW
- Different biomass boiler types





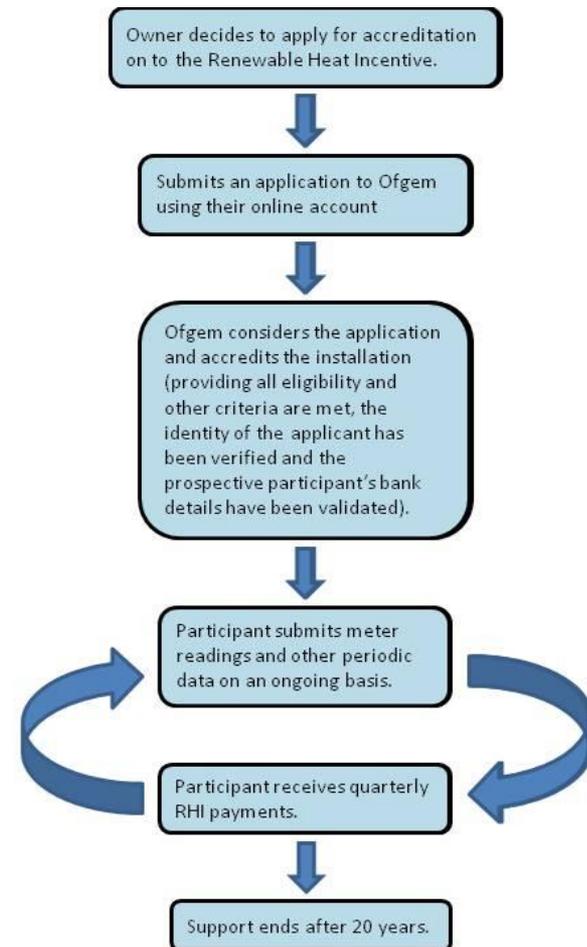
**WHY BIOMASS?**

# Renewable – Reducing CO<sub>2</sub>



# Legislation – Renewable Heat Incentive

- The Renewable Heat Incentive (RHI) is a new Government environmental programme that provides financial incentives to increase the uptake of renewable heat.
- Broadly speaking it provides a subsidy, payable for 20 years, to eligible, non-domestic renewable heat generators based in Great Britain.
- Ofgem is responsible for implementing and administering the scheme on behalf of the Department of Energy and Climate Change.
- Currently, the Renewable Heat Incentive is open to parties in the non-domestic sector which includes industrial, commercial, public sector and not-for-profit organisations with eligible installations. A non-domestic installation is a renewable heat unit that supplies large-scale industrial heating right down to small community heating projects.
- <http://www.ofgem.gov.uk/engage/RHI/Pages/RHI.aspx>



A close-up photograph of a pile of light-colored wood chips. Several black metal pipes are visible, some of which are connected to form a T-junction. The pipes are positioned diagonally across the frame, with the wood chips filling the background and foreground.

# FUEL TYPES

# Introduction to Fuel

## Raw Materials

- Short Rotation Coppice (SRC) and Short Rotation Forestry (SRF)
- Forestry thinning
- Logging residues
- Low quality trees
- Production waste
- Recovered/scrap wood



## Final Products

- Wood chip
- Wood pellets
- Logs, off-cuts and briquettes

# Commercially Used Fuels

## Wood Chip

- G30/G50/W35 complying with ONORM M 7133
- Fuel is available in variable quality, size to G50, moisture to W50



## Wood Pellet

- Pellets complying to ONORM M 7135 or DINplus criteria
- Available in 6mm and 8mm sizes



# The Importance of Good Design

## Critical in delivering an effective solution:

- Space available
- Building location
- Plant room location and access
- Local fuel suppliers
- Project budget
- Boiler output
- Other boilers (gas, oil or secondary biomass)
- Hopper/fuel store design
- Level of maintenance automation
- Level of plant monitoring

# The Importance of Good Design

## Hopper Size Requirement

- 1kg wood chip @ 30% gives 3.5kWh
- 1kg wood pellets @ 10% gives 4.7kWh

Qty required	Wood chip	Wood pellets
Per day	0.6T 2.8m <sup>3</sup>	0.4T 0.67m <sup>3</sup>
Per week	2.9T 14.1m <sup>3</sup>	2.2T 3.4m <sup>3</sup>
Per Month	13T 62m <sup>3</sup>	9.8T 15m <sup>3</sup>
Per Year	117T 560m <sup>3</sup>	88T 134m <sup>3</sup>



# Design Considerations

## Hopper Location: Chip

- A negative height differential ideal:
  - Subterranean fuel store
  - Fuel delivery ramp
- Can be on the same level, above or below the plant room
- Filling screws can be used to maximise storage



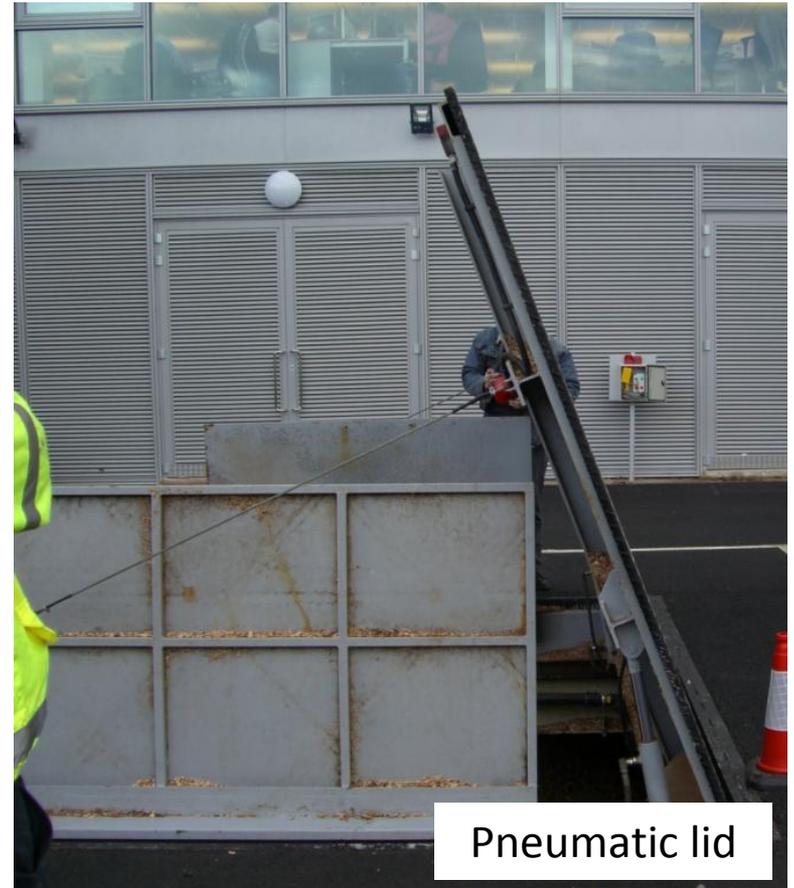
# Fuel Store Lids



Sliding lid

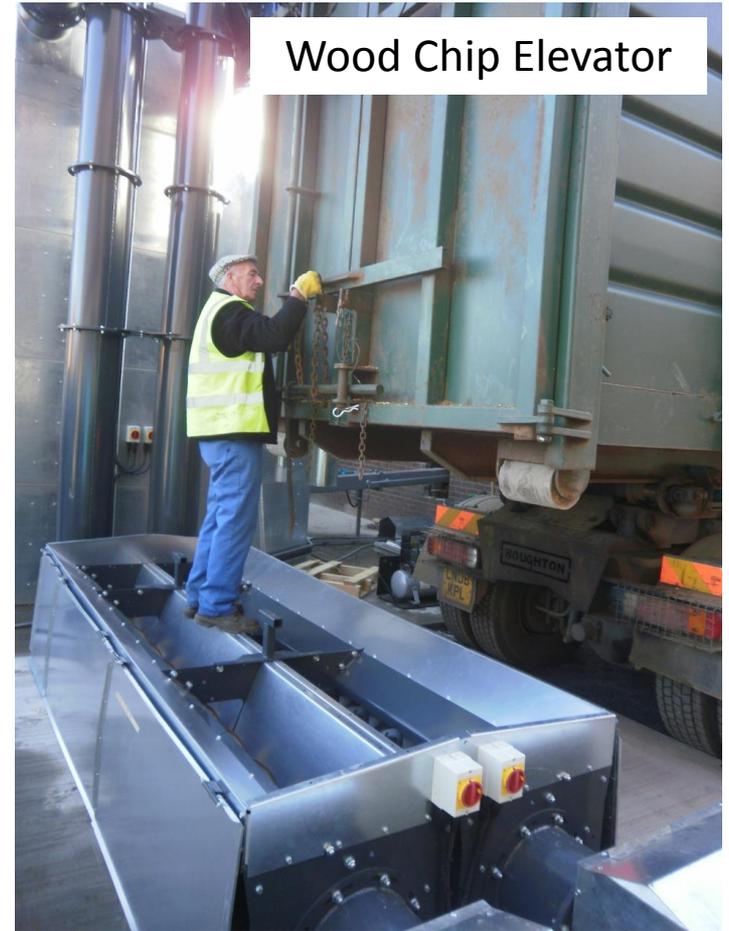


Flush lid



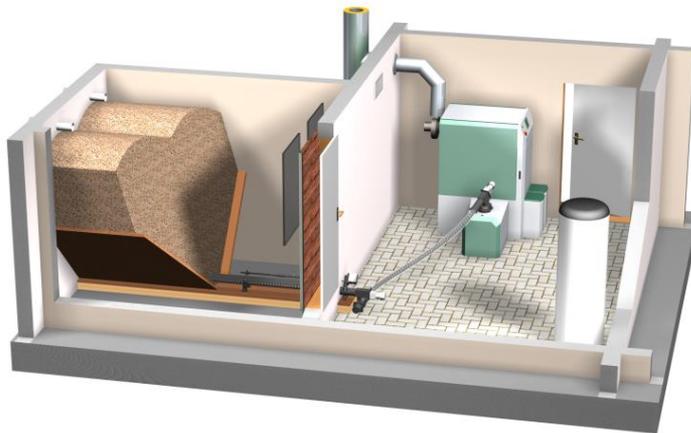
Pneumatic lid

# Above Ground Chip Stores



# Design Considerations

- **Hopper Location: Pellet**
- Wood pellets are pneumatically delivered
- Can be on the same level, above or below the plant room
- Can be located several meters away from the delivery vehicle
- Doesn't need to be next to an external wall



A v-profile in construction

# Pellet Silos



Standard v-profile



Standard Silo

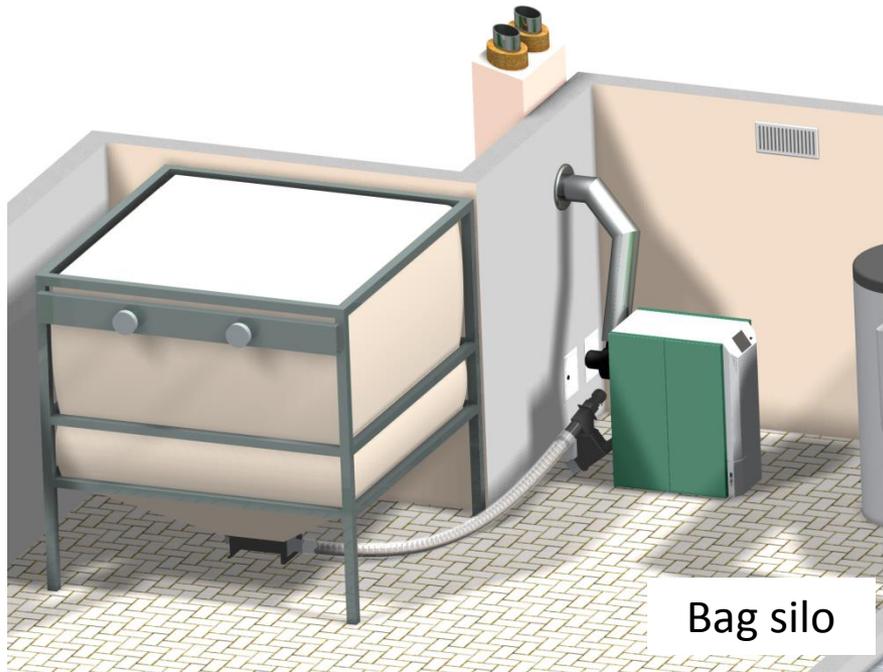


Bespoke



Built in v-profile

# Pellet Silos

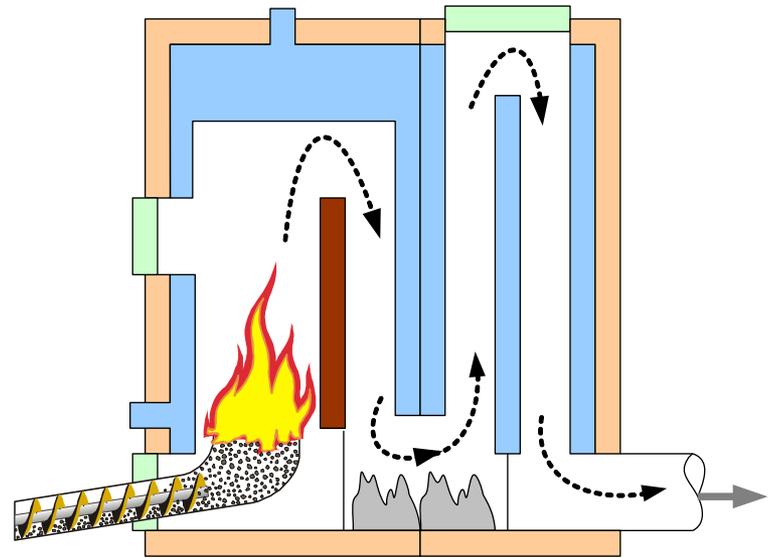
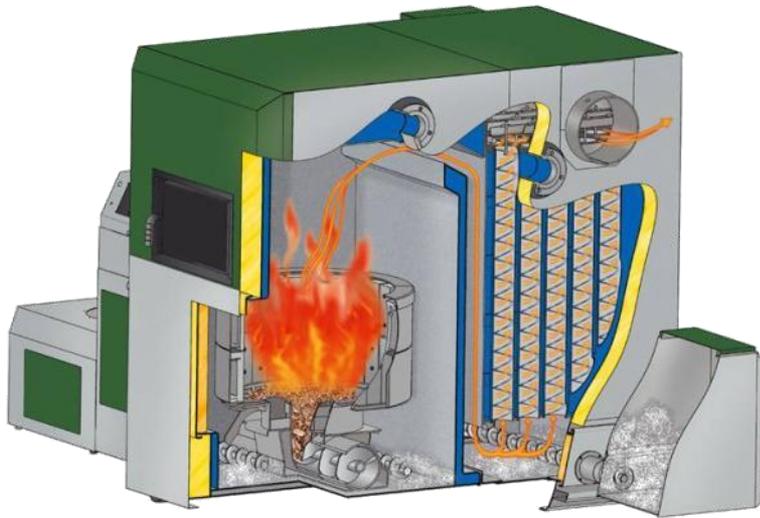


# BOILER TYPES



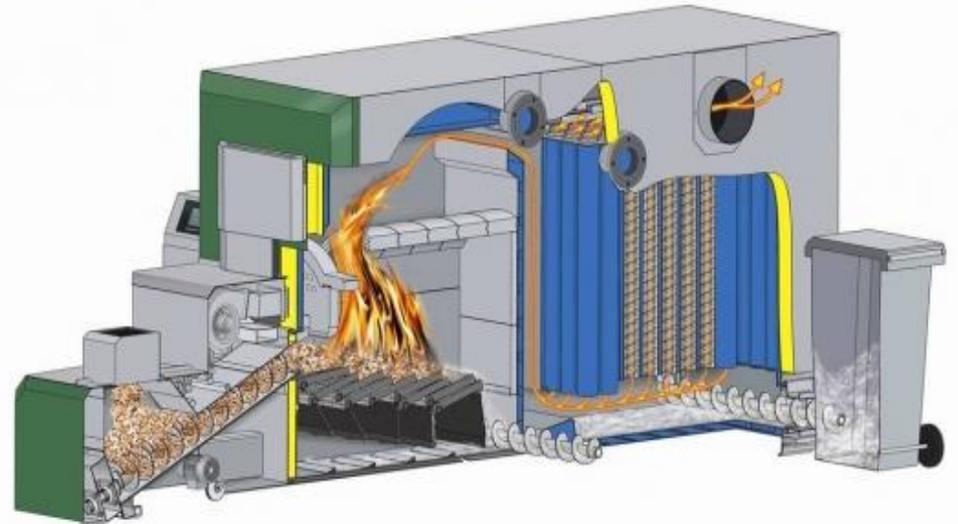
# Underfeed

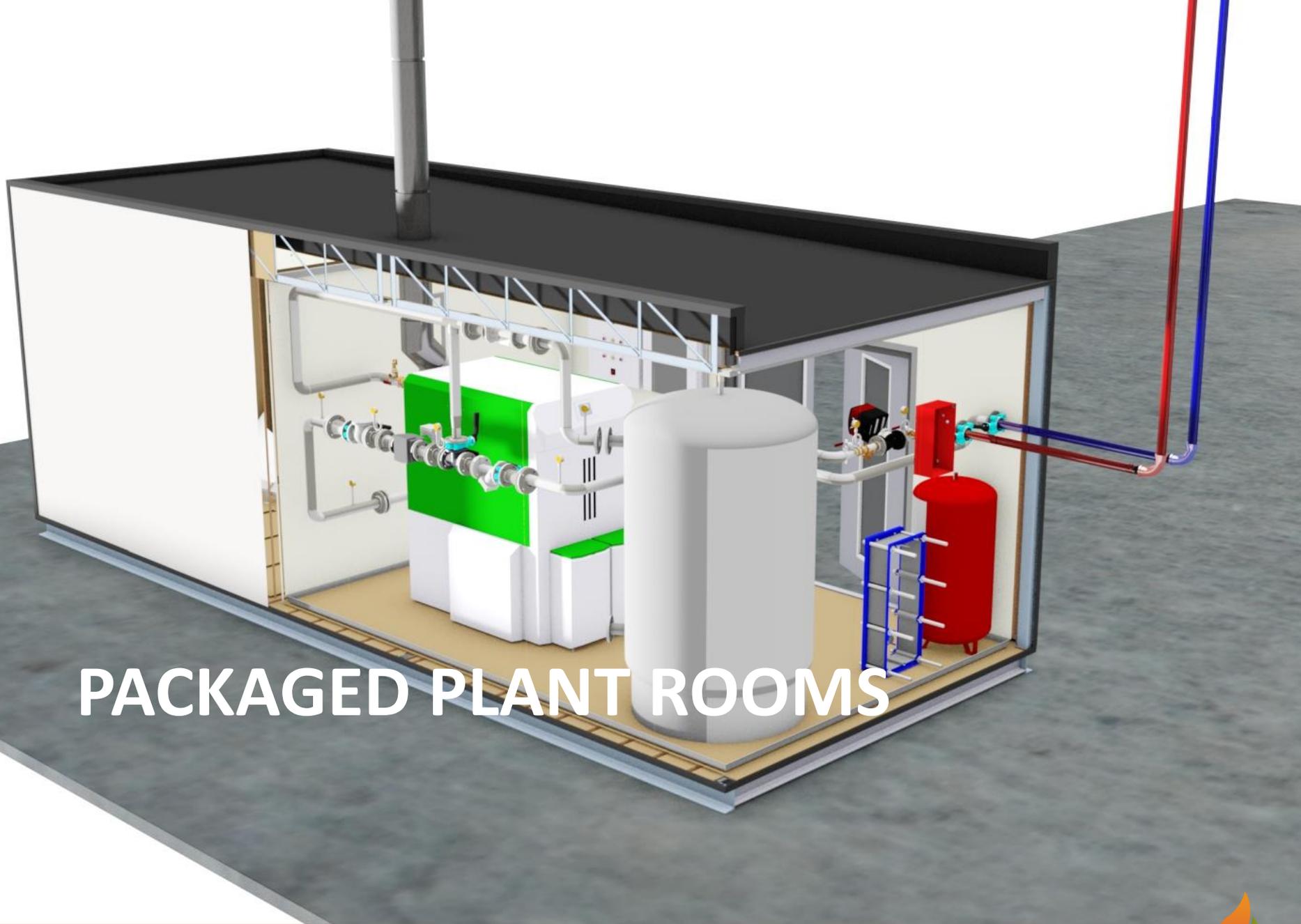
- Typically 60-500kW
- Suited to dry fuels e.g. wood pellets



# Stepped or Moving Grate

- Typically 150kW+
- Accepts a greater range of fuel specification e.g. varying MC
- Good air/fuel mixing



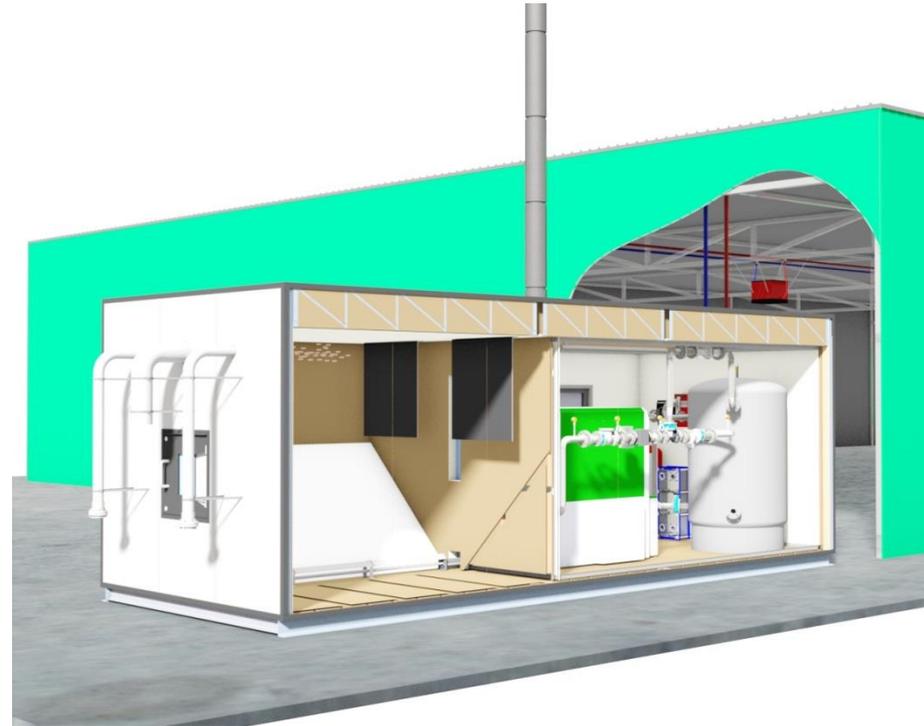
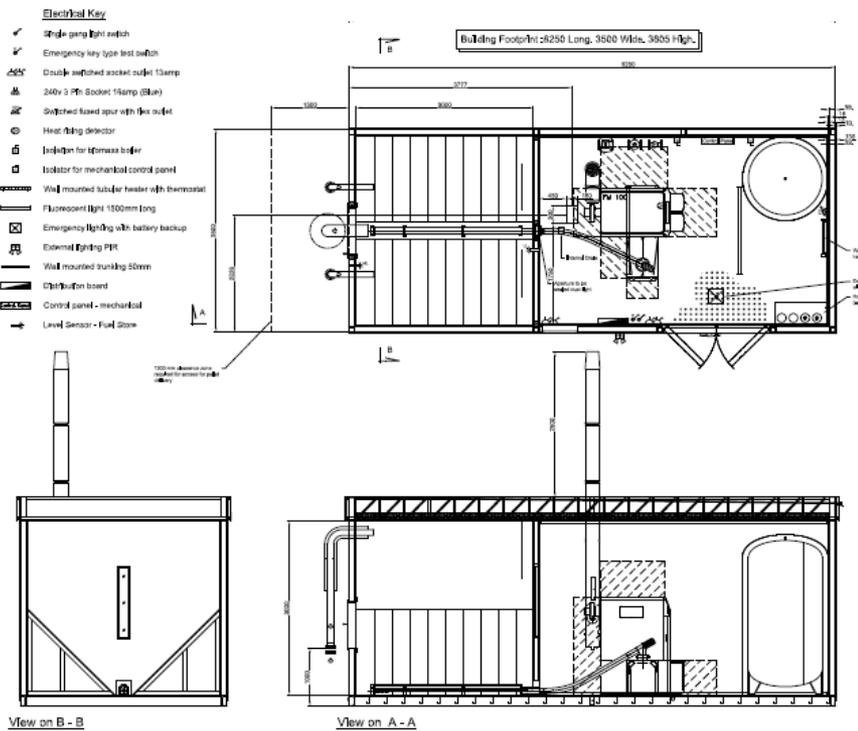


# PACKAGED PLANT ROOMS

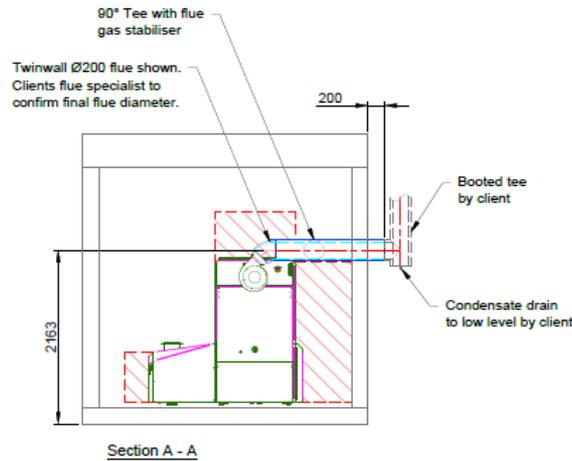
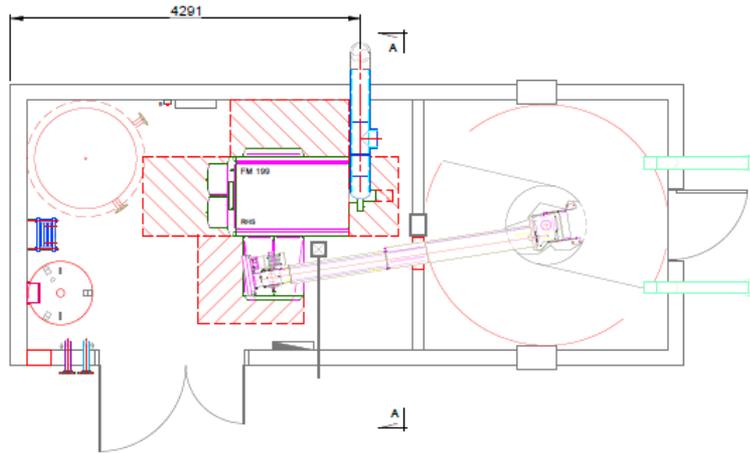
# Why Use a Packaged Solution?

- Offsite construction
  - No hot works
  - Controlled environment
  - On site time minimal
- No Space on site
  - Compact
  - Flexible
  - Cost effective construction
- ESCOs
  - Can be removed from site

# Fuel Store Choices: Wood Pellet



# Fuel Store Choices – Internal Chip



# Finishes

## High Spec Finish



## Anti-Vandal Finish



## Timber Finish



## Internal Finish



**QUESTIONS?**

# Contact Us

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- Who to talk to

